# Standard troubleshooting procedures

#### Procedure 1 (P1) - Initialise the control box (reset)

This procedure resets all columns to the fully retracted position so that the control box knows where they are.

Note: This is the common solution for when a desk will move down but not up.

When a control box requires initialisation, this is how the system is programmed to behave.

- Hold DOWN button on desk panel to ensure the columns are retracted to their lower limit (whether it is the fully retracted hard stop or a configured lower limit).
- 2. Briefly release DOWN.
- 3. Press and hold DOWN for 5 seconds, wait until all desk movement has stopped, then release.
  - 3.1. If initialisation is successful, columns will do a slight up/down "handshake" movement.
  - 3.2. If you have a desk panel with display, E01 is displayed during this part of the procedure.

### Procedure 2 (P2) - Check all cable connections

- 1. Mains cable, connected to both the control box and power outlet.
- 2. All motor cables, connected to both the control box and column.
  - 2.1. Assuming a standard control box configuration, these must be connected in channels 1 and 2, or channels 1, 2 and 3 for a 3-legged table.
    - They cannot be connected in channels 1 and 3 or 2 and 3 unless there is a configuration on the control box specifying this arrangement.
- 3. Desk panel cable, connected to the control box in either port A1 or port A2.

## Procedure 3 (P3) - Check for obstructions

1. Check under, above and on the sides of the desk for any obstructions that could prevent movement in either direction.

Procedures 4 and 5 are for a two-legged desk system. The same concepts can be used for a 3-legged system using Channel 3 and so forth.

## Procedure 4 (P4) - Check for faulty component(s) WITH error codes

(digital display on desk panel, or on app via Bluetooth®)

Note: Check the Error codes list for assistance. The code should read E##. Some error codes are channel-specific, which can help pinpoint the problem.

Symptom	Corrective measures
System will move down but not up.	1. Initialise (see Procedure 1 (P1)).
System unresponsive (no power to display when any button is pressed). If any of these steps activate the digital display, initialise the system (see Procedure 1 (P1)).	<ol> <li>Check mains cable connection.</li> <li>Test power outlet using another device (lamp, phone charger, etc.).</li> <li>Plug in a new switch and test.</li> <li>Connect all existing cables to a new control box and test.</li> </ol>
System is powered, but will not initialise.	<ol> <li>Try pressing and releasing the DOWN button a few times before pressing and holding for 5 seconds.</li> <li>Also, be aware of whether the control box has a special configuration: If the desk is programmed with a lower stroke limit, so as to avoid a collision with something like a file cabinet, it is possible that it also has a custom, longer Forced Initialisation Time. This is the time required to hold DOWN before initialisation begins. Sometimes this is 10 seconds or longer.</li> <li>If you have a standard control box without a special configuration (i.e. with standard configuration), try to initialise each column in Channel 1 by itself, with nothing else plugged into the motor channels on the control box. Also, swap the motor cables so that a different motor cable is used to initialise Channel 1 by itself. The problem could be a faulty column or a faulty motor cable.</li> </ol>
Channel-specific error E.g. E41 — Channel 1 overload (Everything except PIEZO errors E59-E63)	<ol> <li>Swap the motor cable connections at the control box (motor cable #1 from channel 1 to 2, motor cable #2 from channel 2 to 1). If it remains E41, there could be a problem with the application (load or obstruction on one side) or a defective control box. If the error changes to E42, go to step 2.</li> <li>Swap the motor cable connections at the columns, so that the column that was originally connected to Channel 1 is back in Channel 1, but with the motor cable that was originally connected to Channel 2. If it remains E42, it is most likely a defective motor cable, now connected to Channel 2. If it goes back to E41, it is most likely a defective column, now connected to Channel 1.</li> </ol>
Desk is uneven	<ol> <li>Initialise the desk. If both columns begin to run down, complete the initialisation. If only one column moves, stop and go to Step 2.</li> <li>Check motor cable connections. Check to ensure motor cables are not pulled during movement. With a standard control box, it is possible that only one column is connected, and connected to Channel 1. In this case, it will initialise and run Channel 1 only. If there is only one column but it is connected to Channel 2, it will not initialise.</li> <li>If a motor cable was disconnected, reconnect the cable and try initialising again.</li> <li>If unsuccessful, connect the column from Channel 2 into Channel 1, with nothing in Channel 2, and initialise.</li> <li>Try initialising the same column that is in Channel 1, but with a different motor cable. If it still will not initialise, replace the column.</li> </ol>